

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Monday, June 11, 2012 10:07:17 AM

85551

Item ID: D4272-014

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Basket Assembly, Lightweight Lid, RH

Stop *NS2*

Start Date: 6/8/2012 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 6/21/2012 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID

Tool

**Plan
Code**

Accept
Qty

Reject
Qty

Reject Number

**Insp.
Stamp**

130

Identify as per dwg & Stock Location:_____

0.00

130

Packaging

Memo

PAA 85678

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

9/26/26 (1)

MLJ 12/06/26
MF
1206-26

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Page 1

Work Order ID: 85551

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 6/8/2012

Required Date: 6/21/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.01.20 AS PER DWG REV.C DD verf:EC IPP Rev:B 11.04.15 added D4307-265 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4273-042 Basket Base Assembly, RH		Manufactured	No			100	Each	0.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ENG		-1							
				GA		1							
D4307-265 Placard, Max Load		Manufactured	No			100	Each	3.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST107		3							
				66327		3							
D2530 Handle Weldment		Manufactured	No			100	Each	4.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST506		4							
				82895		1							
				83423		3							
D2535 Spring		Manufactured	No			100	Each	67.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		67							
				83545		67							
D2537 Bushing		Manufactured	No			100	Each	34.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		34							
				82896		34							

85554

AK 12-6-25

80

1x

AK 12-6-25

1

80²

2x

80² 12-6-22

2x

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Page 2

Work Order ID: 85551

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 6/8/2012

Required Date: 6/21/2012

Start Qty: 1.00

Required Qty: 1.00

D2690-6 Manufactured No 100 Each 16.0000 2

Lanyard Assembly

Location Loc Qty Loc Code

ST014 16

83360 16

D2931 Manufactured No 100 Each 410.0000 2

Bumper

Location Loc Qty Loc Code

ST504 410

46064 410

D3912-041 Manufactured No 100 Each 0.0000 1

Eyebolt Receiver Assembly

D3915-041 Manufactured No 100 Each 0.0000 1

Light Lid Assembly, Long Basket

D3917-3 Manufactured No 100 Each 47.0000 6

Washer

Location Loc Qty Loc Code

FP 11

85028 11

ST070 36

84773 36

D3953-3 Manufactured No 100 Each 15.0000 2

Gas Spring Stud, Lid

Location Loc Qty Loc Code

ST075 15

82939 15

D3953-7 Manufactured No 100 Each 25.0000 2

Spring Spacer

Location Loc Qty Loc Code

ST075 25

82940 25

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Work Order ID: 85551

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 6/8/2012

Required Date: 6/21/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-9
Gas Spring Washer

Manufactured No

100 Each 37.0000

2 *SP* 2

Location

Loc Qty

Loc Code

ST075

37

82941

37

D3953-17
Gas Spring Spacer

Manufactured No

100 Each 19.0000

2 *2x* 2
SP

Location

Loc Qty

Loc Code

ST075

19

82937

19

D3953-19
Gas Spring Bracket

Manufactured No

100 Each 36.0000

1 *2x* 1
SP

Location

Loc Qty

Loc Code

ST075

36

82938

36

D3953-21
Gas Spring Bracket

Manufactured No

100 Each 1.0000

1 *1x* 1
BS 5718 SP

Location

Loc Qty

Loc Code

ST075

1

81456

1

D3969-3
Spring (Basket Lid)

Manufactured No

100 Each 44.0000

1 *SP 12-6-22*

Location

Loc Qty

Loc Code

ST272

44

64285

1

81887

3

82942

40

1x

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Work Order ID: 85551

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 6/8/2012

Required Date: 6/21/2012

Start Qty: 1.00

Required Qty: 1.00

D4021-5	Manufactured	No	100	Each	12.0000	1	SP
Blanking Plate							
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>		
	ST083		2				
	84984		2				
	ST084		10				
	85065		10				
D4150-041	Manufactured	No	100	Each	1.0000	1	1x SP
Attachment Arm Assembly							
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>		
	ST103		1				
	84987		1				
D4151-041	Manufactured	No	100	Each	3.0000	1	SP
Basket Fwd Hardpoint Assembly, Lower							
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>		
	GA		-4				
	ST103		7				
	84985		3				
D4151-043	Manufactured	No	100	Each	1.0000	1	1x B85194 SP
Basket Fwd Hardpoint Assembly, Upper							
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>		
	ST103		1				
	84986		1				
AN3-10A	Purchased	No	100	Each	148.0000	3	SP 12-6-22
Bolt							
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>		
	GA		11				
	119084		11				
	ST351		137				
	117795		2				
	120873		135				3x

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Work Order ID: 85551

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 6/8/2012

Required Date: 6/21/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-14A Bolt	Purchased	No	100	Each	73.0000	4	SP ⁴
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST352	73			
			121444	23		4x	
			121708	50			
AN3-20A Bolt	Purchased	No	100	Each	120.0000	2	SP ²
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST352	120			
			115371	20		2x	
			117441	100			
AN4-12 Bolt	Purchased	No	100	Each	47.0000	3	SP ³
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST357	47			
			118626	1			
			121652	46		3x	
AN4-13A Bolt	Purchased	No	100	Each	1,130.0000	6	SP ⁶
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST357	1130			
			120187	19			
			120422	2			
			120770	109			
			121652	1000		6x	
AN4C15 BOLT	Purchased	No	100	Each	50.0000	1	SP 12-6-22.
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST358	50			
			120124	1			
			121146	49		1x	

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Page 6

Work Order ID: 85551

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 6/8/2012

Required Date: 6/21/2012

Start Qty: 1.00

Required Qty: 1.00

AN5-17A Bolt	Purchased	No	100	Each	68.0000	2	SP ²
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			338	4			
			121181	4			
			ST338	64			
			117872	34			
			121541	30		2x	
AN5-21A Bolt	Purchased	No	100	Each	26.0000	2	SP
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST338	26			
			114714	26		2x	
AN310-4 NUT	Purchased	No	100	Each	128.0000	3	SP ³
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST344	128			
			120124	1			
			120518	1			
			121011	1			
			121349	25		3x	
			121827	100			
AN310C4 Nut	Purchased	No	100	Each	32.0000	3	M/22-151 SP 12-6-22
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST344	32			
			120360	7			
			121166	3			
			121444	22			

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W/O:		WORK ORDER CHANGES					
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Work Order ID: 85551

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 6/8/2012

Required Date: 6/21/2012

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

100

Each

742.0000

2

Cherry Rivets

Location

Loc Qty

Loc Code

ST321

609

111636

36

117601

3

118626

312

120308

258

WA018

133

107939

133

MS21042L3

Purchased

No

100

Each

1,983.0000

9

9

Nut

Location

Loc Qty

Loc Code

ST300

1983

115835

4

117885

32

119017

884

119075

138

121349

115

121444

810

MS21042L4

Purchased

No

100

Each

3,423.0000

6

Nut

Location

Loc Qty

Loc Code

ST300

3423

119075

116

121011

232

121444

2775

121652

300

Dart Aerospace Ltd

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Work Order ID: 85551

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 6/8/2012

Required Date: 6/21/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

100

Each

1,381.0000

4

4

Nut

Location

Loc Qty

Loc Code

300

500

121652

500

ST300

881

108827

4

116105

5

116548

43

117611

18

119109

795

17651

8

2937

8

MS24665-151

Purchased

No

100

Each

194.0000

4

Cotter Pin

Location

Loc Qty

Loc Code

ST309

194

17566

194

MS24665-300

Purchased

No

100

Each

149.0000

2

Cotter Pin

Location

Loc Qty

Loc Code

GA

145

118234

145

ST309

4

116823

4

NAS1149DN832J

Purchased

No

100

Each

721.0000

2

WASHER

Location

Loc Qty

Loc Code

ST298

721

116513

16

119717

41

120422

664

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Work Order ID: 85551

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 6/8/2012

Required Date: 6/21/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

100

Each

596.0000

14

14

WASHER

Location

Loc Qty

Loc Code

ST275

596

117735

13

119225

10

120986

200

121259

200

121584

9

121825

161

17317

3

NAS1149C0432R

Purchased

No

100

Each

3,834.0000

2

2

Washer

Location

Loc Qty

Loc Code

ST297

1070

117291

70

119124

1000

ST298

2764

121255

2764

NAS1149F0432P

Purchased

No

100

Each

738.0000

18

18

Washer

Location

Loc Qty

Loc Code

ST275

738

121350

738

NAS1149C0463R

Purchased

No

100

Each

833.0000

3

3

Washer

Location

Loc Qty

Loc Code

FP001

1

115358

1

ST297

832

117735

17

119097

815

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W/O:		WORK ORDER CHANGES					
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Work Order ID: 85551

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 6/8/2012

Required Date: 6/21/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0563P

Purchased

No

100

Each

968.0000

4

Washer

Location

Loc Qty

Loc Code

ST275

968

121350

968

NAS1515H4L

Purchased

No

100

Each

413.0000

2

WASHER

Location

Loc Qty

Loc Code

FG

8

103691

8

ST277

405

118709

12

120390

393

MS17984-C413

Purchased

No

100

Each

23.0000

2

PIN, QUICK RELEASE

Location

Loc Qty

Loc Code

ST315

3

114340

1

118612

2

ST333

20

121350

20

W/O:		WORK ORDER CHANGES					
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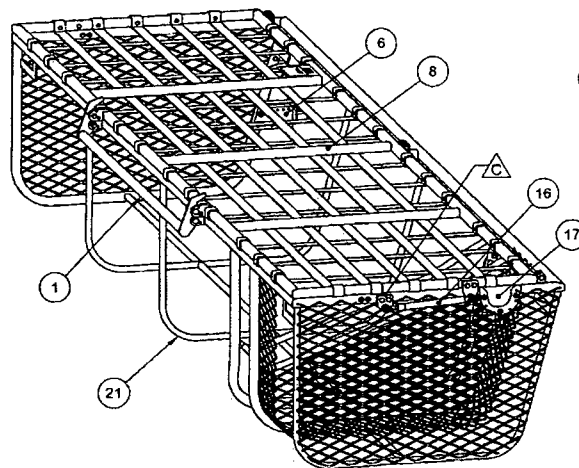
NOTE: Date & initial all entries

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2680-6	LANYARD
5	2	2	2	2	D2931	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1			D3914-041	BASKET LID ASSY
8			1	1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-9	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3989-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1		1		D4273-041	BASKET BASE ASSY, LH
22				1	D4273-042	BASKET BASE ASSY, RH
24	3	3	3	3	AN3-10A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2			AN3-16A	BOLT
28			2	2	AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	AN4C15	BOLT
32	4	4	2	2	AN5-17A	BOLT
33			2	2	AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310G4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
37	2	2	2	2	MS20600AD4W3	RIVET
38	9	9	9	9	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24685-151	COTTER PIN
42	2	2	2	2	MS24685-300	COTTER PIN
43	2	2	2	2	NAS1149DN832J	WASHER (ALT: AN860JD8)
44	14	14	14	14	NAS1149F0332P	WASHER
45	2	2	2	2	NAS1149C0432R	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463R	WASHER
48	4	4	4	4	NAS1149F0563P	WASHER
49	2	2	2	2	NAS1515H4L	WASHER

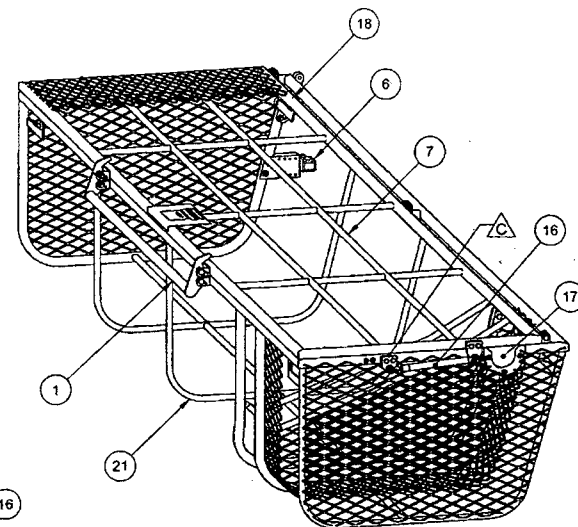
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -011/-012: 73 lbs APPROX
-013/-014: 58 lbs APPROX

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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 85551 MLJ
12/06/12



D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)
D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)
(MESH SHOWN LOCALLY FOR CLARITY)



D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)
D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
2011-01-18

C	UPDATED D4273-041/-042 BASKET BASE ASSY; CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET; UPDATED SECTION F-F	SC	10.12.23
B	RMV ITEM 23.25 (WEDGES) ITEM 38 QTY(-2); ITEM 44 QTY (-4) (B6-1); RMV D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4272	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

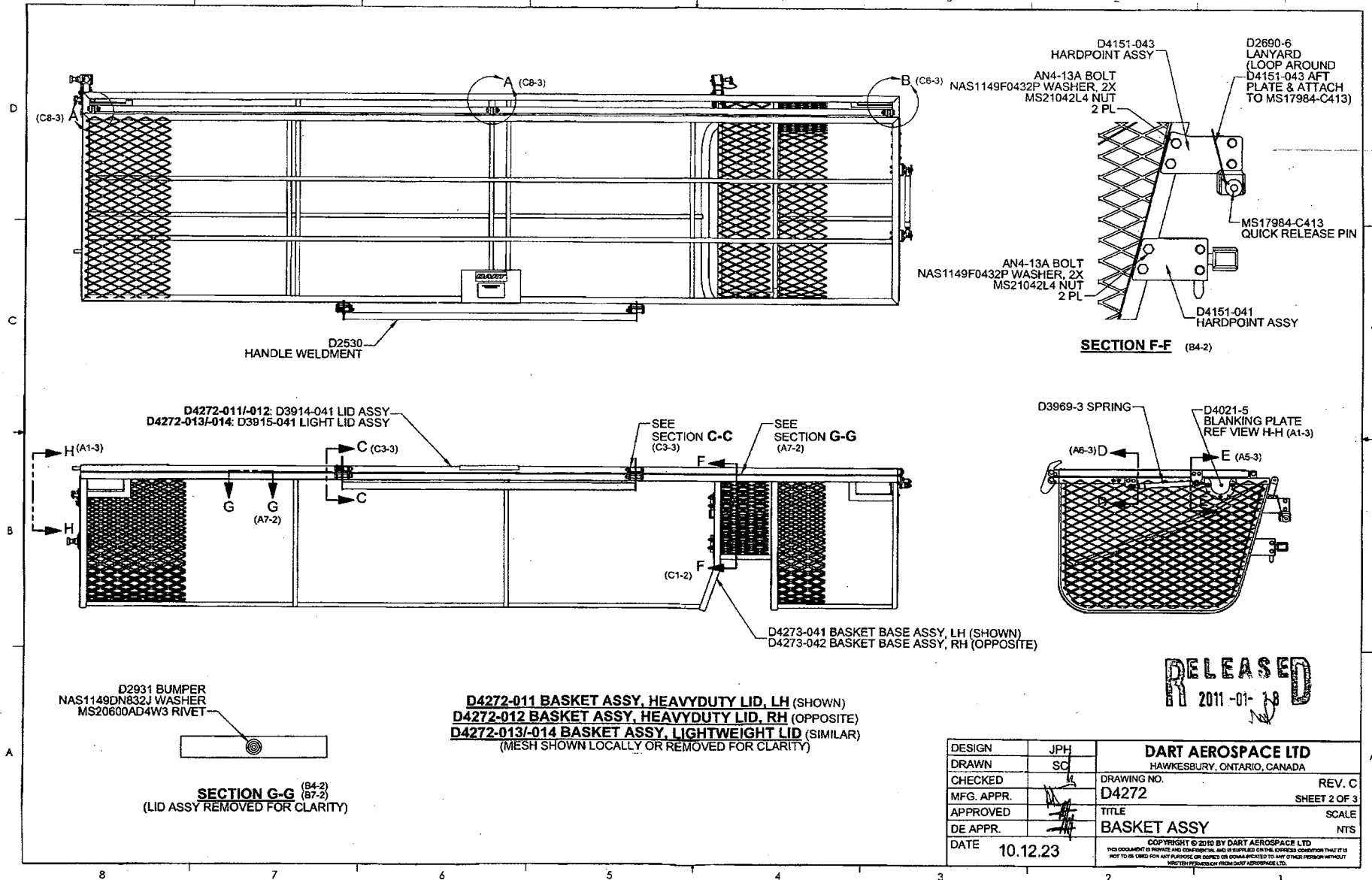
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

2557



RELEASED
2011-01-13

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED		DRAWING NO. D4272	REV. C SHEET 2 OF 3
MFG. APPR.		TITLE BASKET ASSY	SCALE NTS
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DE APPR.			
DATE	10.12.23		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

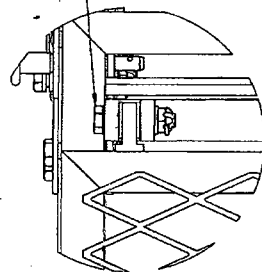
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

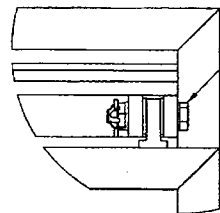
NOTE: Date & initial all entries

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



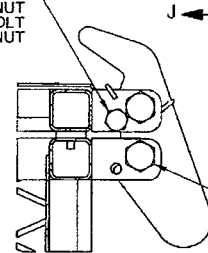
DETAIL A (D8-2)
(D6-2)

D4272-011/-012: AN3-16A BOLT
MS21042L3 NUT
D4272-013/-014: AN3-20A BOLT
MS21042L3 NUT



DETAIL B (D3-2)

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



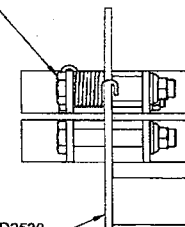
SECTION C-C (B5-2)
(B7-2)

D4272-011/-012: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

D4272-013/-014: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT

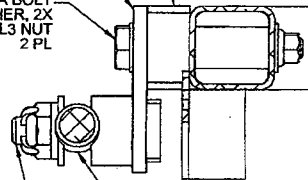
D2530
HANDLE WELDMENT
REF



VIEW J-J C3-3

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



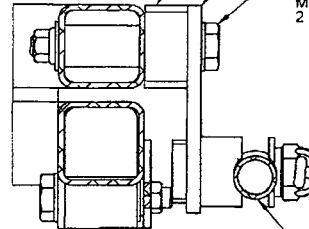
SECTION D-D (B2-2)

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



SECTION E-E (B1-2)

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

AN3-10A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
3 PL

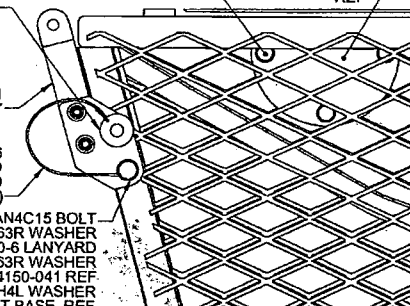
MS17984-C413
QUICK RELEASE PIN

D4150-041
ARM ASSY

D2690-6
LANYARD
(ATTACH TO
MS17984-C413)

AN4C15 BOLT
NAS1149C0463R WASHER
D2690-6 LANYARD
NAS1149C0463R WASHER
D4150-041 REF
NAS1515H4L WASHER
BASKET BASE, REF
NAS1515H4L WASHER
D4150-041 REF
NAS1149C0463R WASHER
AN310C4 CASTELLATED NUT
MS24665-151 COTTER PIN

D4021-5
BLANKING PLATE
REF



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2011-01-18

VIEW H-H (B8-2)

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED	K	DRAWING NO.	REV. C
MFG. APPR.		D4272	SHEET 3 OF 3
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DE APPR.		BASKET ASSY	NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries